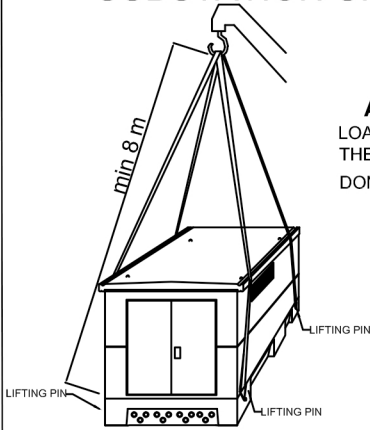
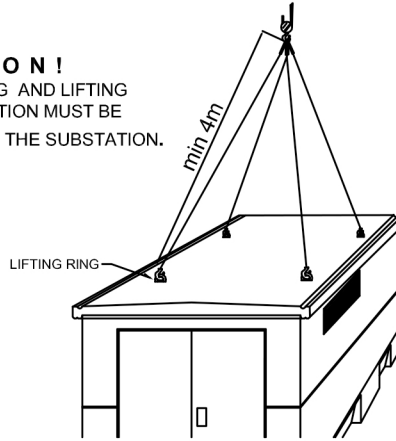


SUBSTATION UNLOADING & FOUNDATION INSTRUCTIONS



ATTENTION !
LOADING, UNLOADING AND LIFTING
THE ROOF'S SUBSTATION MUST BE
DONE ALWAYS UPON THE SUBSTATION.



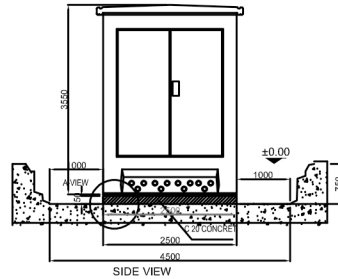
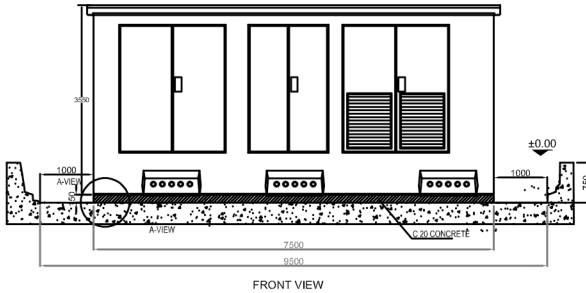
CONCRETE SUBSTATION:

- 1-THE CAPACITY OF THE CRANE MUST WEIGHT AT LEAST THREE TIMES OF THE CONCRETE SUBSTATION.
- 2-THE LIFTING PINS MUST BE PLACED AND SCREWED PROPERLY.
- 3-THE LENGTH OF THE ROPES MUST BE 8 METERS AND EACH ROPE'S TENSILE STRENGTH MUST BE 10 TONS.
- 4-THE ROPES MUST BE FIXED TO THE PINS DURING THE LIFTING.
- 5-LIFT THE CONCRETE SUBSTATION SECURELY AND PLACE IT ON ITS INTENDED PRESET PLACE.

NOTE: OUR COMPANY IS NOT RESPONSIBLE FOR THE DAMAGES THAT MAY BE CAUSED IF THE INSTRUCTIONS ARE NOT COMMITTED.

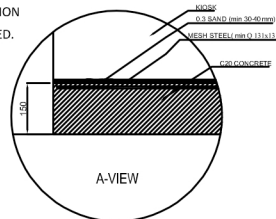
ROOF:

- 1-THE LENGTH OF THE ROPES MUST BE 4 METERS AND EACH ROPE'S AND HOOK'S TENSILE STRENGTH MUST BE 3 TONS. HANG THE HOOKS TO THE LIFTING RINGS ON THE ROOF AND START LIFTING UP.
- 2-BRING THE ROOF DOWN SECURELY ON A FLAT GROUND.
- 3-PROTECT THE LIFTING RINGS ON THE ROOF FROM ANY KIND OF DAMAGES MADE BY THE USED HAMMER OR OTHER LIFTING MATERIALS, ETC...



CONCRETE SUBSTATION FOUNDATION PREPARATION AND FIELD INSTALLATION INSTRUCTIONS

- 1- THE LENGTH OF THE CONCRETE SUBSTATION, THE PROTECTIVE EARTHING SYSTEM AND THE HEIGHT DIFFERENCES OF DRILLING DIMENSIONS ALL MUST BE CHECKED BEFORE DRILLING. THE DRILLING SHALL COMPLY WITH THE PROVIDED DRAWINGS.
- 2- TO START THE INSTALLATION, THE FLOOR SHOULD BE PREPARED FOR CONCRETING BY TAKING INTO CONSIDERATION THE EARTHING FOUNDATION, AT LEAST 15CM CONCRETE C20 TYPE AND AT LEAST Q131*131 MESH STEEL TO BE USED.
- 3- WAIT ABOUT 2-3 DAYS SO THE CONCRETE'S FOUNDATION IS COMPLETELY DRY.
- 4- COVER THE CONCRETE WITH 3-4 CM HEIGHT OF 0.3 SAND AS SHOWN IN THE PROVIDED DRAWING.
- 5- BRING THE CONCRETE SUBSTATION SECURELY ON THE FOUNDATION'S GROUND COVERED BY SAND.
- 6- CONNECT THE EARTHING SYSTEMS OF THE FOUNDATION AND THE SUBSTATION.
- 7- FILL THE DRILLED PERIMETER OF THE CONCRETE SUBSTATION WITH SOIL AND/OR FILLING MATERIAL.



ALL DIMENSIONS ARE IN mm

Date	00.00.0000
Drawn	Nihat KILINC
Designed	Nihat KILINC
Control	Burhanettin YILMAZ



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